



CELL :- A456	CELL NAME:- CBS Assy	MACHINE / STAGE:- Plate Assy	OPERATION :- 80	
KAIZEN THEME :- To prevent the Defect probability of A456 CBS Assy RH Cable fitment problem at customer end .		IDEA :- Poka Yoke		
WIDELY/DEEPLY:-		Countermeasure:- Provided the poka yoke block for final assy station (Spec- 10.7 Go &10.85 No-go)		
PROBLEM / PRESENT STATUS :- To prevent the Defect probability of A456 CBS Assy RH Cable fitment problem at customer end .				
				
WHY - WHY ANALYSIS :-		RESULT :-		
<p>Why 1 - Prevent the Defect probability of A456 CBS Assy RH Cable fitment problem at customer end .</p> <p>Why 2 – RH Cable not fitted with cable block at Break cable assy process.</p> <p>Why 3 – No control of RH Cable OD O/S (Spec- 10.4+0.4mm) at current process.</p> <p>Why 4 – NO Poka Yoke</p>				
ROOT CAUSE : No Poka Yoke		<h2>Process side Improvement</h2>		
REGISTRATION NO. & DATE: 823 & 05.09.2015				
REGISTERED BY :- Guru				
MANAGER'S SIGN :- Mr. Vijay Kumar				
		BENCHMARK		
		TARGET		00No.
		KAIZEN START		25.08.15
		KAIZEN FINISH		05.09.2015
		TEAM MEMBERS :- Mr. Sharath, Mr Dasharath, Mr. Chethan		
		BENEFITS :-		
		<ol style="list-style-type: none"> 1) Prevent the customer complaint & PPM & 2) Prevent the In-house rejection 		
		KAIZEN SUSTENANCE		
		WHAT TO DO : Added in Poka yoke check sheet .		
		HOW TO DO : Check with OK sample .		
		FREQUENCY : - Shift starting.		
		COST INCURRED FOR MAKING KAIZEN		
		MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
		100	00	100
		SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT		
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	A456-2	15.09.15	Sharath	COMP